

Technical Data Sheet

SCHULAREC PPC MT 20 LV - C

Polypropylene Copolymer

Product Description

Recycled 20% talc filled Polypropylene sourced from Post Consumer sources. PPC TF 20 MV is suitable for injection moulding applications requiring a medium flow.

General

Filler / Reinforcement	• Talc, 20% Filler by Weight
Recycled Content	• Yes
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm ³	1.05 g/cm ³	ISO 1183/A
Melt Mass-Flow Rate (MFR)	12 g/10 min	12 g/10 min	ISO 1133

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	319000 psi	2200 MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	3050 psi	21.0 MPa	ISO 527-2

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	2.1 ft·lb/in ²	4.5 kJ/m ²	ISO 179/1eA
Notched Izod Impact Strength	2.4 ft·lb/in ²	5.0 kJ/m ²	ISO 180

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Vicat Softening Temperature	194 °F	90.0 °C	ISO 306/B50

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302

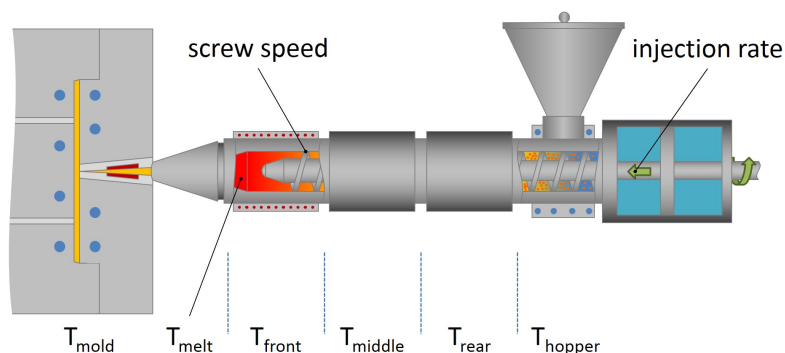
Additional Information

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

Technical Data Sheet

SCHULAREC PPC MT 20 LV - C

Polypropylene Copolymer



Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Suggested Max Regrind	20 %	20 %
Processing (Melt) Temp	446 to 518 °F	230 to 270 °C
Mold Temperature	104 to 158 °F	40 to 70 °C

Injection Notes

*Drying normally not necessary.

Notes

These are typical property values not to be construed as specification limits.